primopattern LC
light cured universal modeling resin

primopattern is an advanced, ready to use one-component-material that burns out cleanly and completely.

primopattern is available as modeling gel and modeling paste
primopattern
Gel or Paste
EFFICIENT MODELING MADE EASY

uses

- Implantology:
  - modellations for casting or scanning of
    - implant abutments
    - implant bars
    - implant superstructures
    - tertiary constructions over Galvano
      mesiostructures
  - production of
    - transfer- or insertion guides
    - implant jigs, verification indexes, etc.
  - as well as connecting or fixing of single
    implant parts or segments

- combined restorations
  - primary and secondary telescopic or
    conus crowns
  - individual attachments
  - RSS secondary attachments, etc.

- fixed restorations:
  - modellations for casting, scanning or
    pressing of
    - crowns and bridges
    - understructures for zirconium copy
      milling machines
    - Inlays and Onlays
    - understructures for Galvano or Captek
      bridges

- combined restorations
  - transfer splints
  - bite check splint
  - stops and checkbites

- bite transfer and bite check (control)
  - retaining single parts or parts that
    needed to be separated for welding or
    soldering
  - fixing of attachments
  - general retaining or fixing of single parts
    or segments

- further uses
  - retaining single parts or parts that
    needed to be separated for welding or
    soldering
  - fixing of attachments
  - general retaining or fixing of single parts
    or segments
handling tip

When the syringe is used with a lightly vibrating motion, the material becomes more flowable, when the vibrating motion is stopped, the Gel will stay as placed (thixotropic behaviour).
advantages

primopattern Gel and Paste stand out due to the following product characteristics:

- ready to use one-component-material, light cured and thixotropic
- perfectly aligned viscosity of Gel and Paste for quick and precise application
- stays where placed – does not run – therefore very economical
- easy control of the applied thickness
- long working time (> 20 min.) – short curing time (< 5 min.)
- cures in most conventional light curing units (320nm-500nm)
- polymerisation neutral and absolutely dimensionally stable with great fitting properties
- no distortion, high surface hardness and great strength
- light cured cases can be lifted off easily and stress free
- easy to grind with carbide burs or rubber polishers
- burns out cleanly and completely
- can be used in conjunction with conventional waxes or light cured wax (metacon)
- does not contain MMA and peroxide and has no taste or smell
**LIGHT CURED**
**READY TO USE**
**DIMENSIONALLY STABLE**

**working procedure**

1. First primopattern LC Gel is used to build up, light cure and... 
   - [Image of primopattern LC Gel] 

2. Finish the single copings over the implant posts. Attention: the screw channels need to be closed (wax) ... 
   - [Image of single copings over implant posts] 

3. The bar segments will be built up with primopattern LC Paste. ... 
   - [Image of bar segments] 

4. To do so, an equivalent amount of Paste is pre-shaped into bar form with the fingers and placed... 
   - [Image of pre-shaped paste] 

5. Between the copings. Then the complete modellation is light cured and afterwards the bar is milled. ... 
   - [Image of modellation process] 

6. Any corrections or re-enforcements will be done with the Gel. ... 
   - [Image of corrections with Gel] 

7. These corrections can be stabilized by pre-polymerising the... 
   - [Image of stabilized corrections] 

8. Relevant areas with a handheld lab light. ... 
   - [Image of relevant areas with lab light] 

9. [Image of final product] 

www.primotecusa.com
technical tips

- **application**

For applying larger amounts of material at a time efficiently (i.e. for bars, pontics, etc.) use primopattern LC Paste.

use primopattern LC Gel for the more delicate works that require less layer thickness. In cases with larger volumes of primopattern material, cover the outer surfaces with a thin layer of conventional modelling wax before investing.

- **light curing**

primopattern cures in most conventional light curing units that supply a wavelength spectrum of 320nm-500nm.

Most suitable are the Metalight light curing units (primotec), as they are equipped with a special cooling system for most gentle polymerisation.

average polymerisation times in light curing units equipped with:

- UV/UV-A lights (i.e. metalight): 3.5 – 5 minutes
- halogen lights: 2 minutes
- strobo lights (i.e. UniXS): 90 seconds

ORDERING INFO

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<tr>
<th>Item #</th>
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<th>Price</th>
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<tr>
<td>PA100</td>
<td>primopattern LC Gel (5x3g) light cured universal modelling resin gel</td>
<td>$ 99.00</td>
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<td>PA200</td>
<td>primopattern LC Paste (30 g) light cured universal modelling resin paste</td>
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<td>PA300</td>
<td>primopattern LC Gel Clear (5x3g) light cured universal modelling resin gel clear</td>
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<td>PA501</td>
<td>PE-case insert for two models (without case and models)</td>
<td>$ 7.50 (5 pieces $ 29.90)</td>
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efficient modeling made easy

indispensable light cured material for all cases – for every lab